



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-043
Job Sheet 177080



Part No: D4436-043

Job Qty: 6 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 2,4,5 IPP revA 11.10.06 new issue EC verified by:DD IPP REV:B 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		PC 18/05/05
100	Waterjet	6 pcs	5/24/18	5/24/18	0.00	0.91	Waterjet1		PC 18/05/05
110	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC2 Waterjet-3		PC 18/05/05
120	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC8-4		38
130	Brake NC	6 pcs	5/24/18	5/24/18	0.06	0.52	Brake NC 2		38
140	Small Fab	6 pcs	5/24/18	5/24/18	0.00	0.70	Small Fab-6		38
150	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
160	HandFinish	6 pcs	5/24/18	5/24/18	0.00	0.69	HandFinish1		38
170	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC7-3		38
180	Small Fab	6 pcs	5/24/18	5/24/18	0.00	0.70	Small Fab-6		38
185	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
190	Powdercoat	6 pcs	5/24/18	5/24/18	0.00	0.29	Powdercoat4		38
200	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC3		38
202	Small Fab	6 pcs	5/24/18	5/24/18	0.00	0.70	Small Fab-6		38
205	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
210	Packaging	6 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		38
220	QC21-SA	6 Ea	5/24/18	5/24/18	0.00	0.00	QC21		38

M138700

START: 10:10

OV.T: 3300 FINISH: 10:40

ST621

MAY 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	9.5400 sf (1.59 ea)	90-Start up Operation	
MS20426AD3-2	Rivet	24 Ea (4 ea)	180-Small Fab	5018535
MS21075L08	Anchor Nut	12 Ea (2 ea)	180-Small Fab	5024476 3x 5050015
D4441-1	Rubber Seal	8.4480 ft (1.408 ea)	202-Small Fab	F151347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	10	347	0
180-Small Fab	MS20426AD3-2	24	384	0
	MS21075L08	12	166	0
202-Small Fab	D4441-1	8	125	0

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Container No: S068841



Part: D4436 - 043

Job No: 177080

Serial No/Batch: S068841

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/07/10

Part Specifications

Specifications could not be found.

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